

# Work Order ID 81857

March-19-12 4:26:53 PM

**\*81857\***

Page 1

Item ID: D350-636-218

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Skidtube RH, Deluxe

Stop **\*NS2\***

Start Date: 19/03/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 02/04/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/03/20*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D350-636	I								
100		0.00							
<b>*100*</b>									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-636-218 CHG002								
110	Assemble as per dwg	0.00							
<b>*110*</b>									
HandFinish	Memo	0.00							
Hand Finishing	1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-018 as per IIN-D350-636								
120	QC5- Inspect part completeness to step on W/O	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

*004 per ECN*  
*12/10/04*  
*MF*  
*12-10-04*

*12/11/04*

*12-10-31*

*12/10/31*

*12/11/04*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 81857

**\*81857\***

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Item ID: D350-636-218

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Skidtube RH, Deluxe

Stop **\*NS2\***

Start Date: 19/03/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 02/04/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
<b>*150*</b>									
Packaging		0.00							
Packaging	Memo								
	Identify and pack for shipping as per PPP D350-636-218								
	Location: <u>72</u>								
	PPP rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
<b>*160*</b>									
QC		0.00							
Quality Control	Memo								

① & 12/11/10 sf

12/11/13 JF

ME 12-11-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 81857

**\*81857\***

Parent Item: D350-636-218

**\*D350-636-218\***

Parent Item Name: Skidtube RH, Deluxe

Start Date: 19/03/2012

Required Date: 02/04/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC  
11.04.14 ecn11-553 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-018		Manufactured	No			110	Each	0.0000	1	1			
<b>*D350-636-018*</b>									**				
Skidtube w/ Training Wearplates, RH													
D350-636-101		Manufactured	No			110	Each	7.0000	1	1			
<b>*D350-636-101*</b>									**				
Toe Step, LH/RH													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		7							
				71606		7							
D350-636-105A		Manufactured	No			110	Each	10.0000	1	1			
<b>*D350-636-105A*</b>									**				
Wedge Installation													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		10							
				51959		1		B68365					
				67317		4							
				71604		1							
				77147		4							
D350-636-109		Manufactured	No			110	Each	2.0000	1	1			
<b>*D350-636-109*</b>									**				
Tow Ring Installation													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		2							
				77083		2							

B91585(1x) M u11012

P M1611 u110131

B68365 P M u112121

P M u112131

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

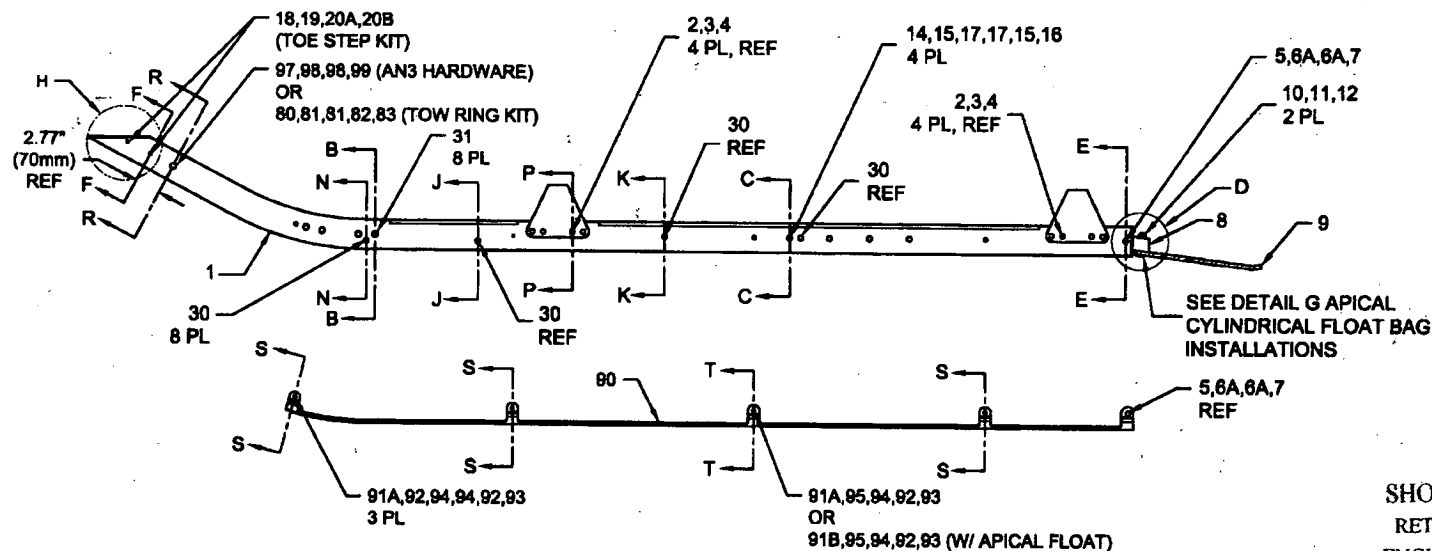
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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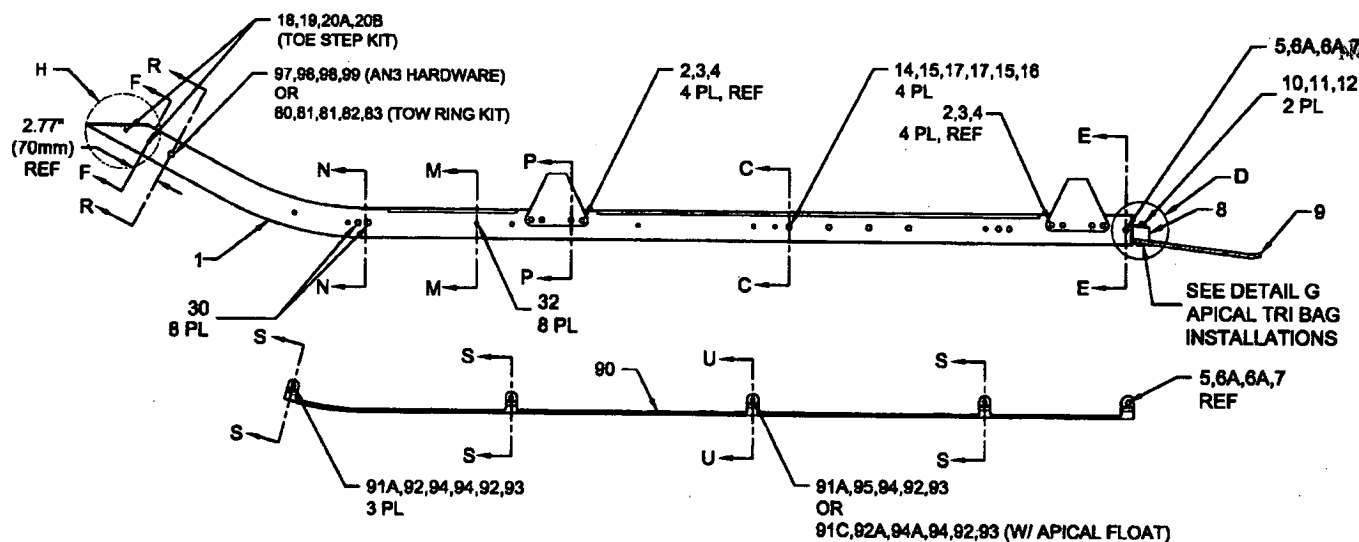
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

81857 MCT

12/03/20



**D350-636-015/-016/-215/-216**  
**(Aerazur/Apical Cylindrical)**



**D350-636-017/-018/-217/-218**  
**(Aircruiser/Apical Tri-bag)**

**Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY**

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Revision: I

Date: 10.10.25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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